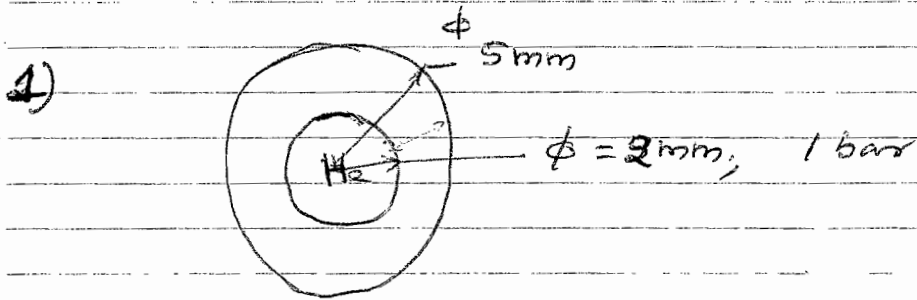


Example Sheet - 4Given:

$$D = 4 \times 10^{-14} \text{ m}^2/\text{sec.} \quad \frac{\partial \rho_i}{\partial t} = -\nabla \cdot G_{\text{diff}}$$

$$S = 4 \times 10^{-4} \frac{\text{kmol}}{\text{m}^3 \text{ bar}} = 16 \times 10^{-4} \frac{\text{kg}}{\text{m}^3 \text{ bar}}$$

i) Quasi-steady diffusion: $\left(\frac{\partial \rho_i}{\partial t} \approx 0 \right)$

Spherically Symmetric, with Fick's law:

$$\frac{1}{r^2} \frac{d}{dr} \left(\rho D r^2 \frac{dY_2}{dr} \right) = 0$$

Sol to this eqn. given

$$(A G_{\text{diff}}) = \rho \left(\frac{Y_{r_1} - Y_{r_2}}{R_m} \right) \quad \text{kg/sec.}$$

$$\rho Y_{r_1} = S P_{r_1} = 16 \times 10^{-4} \text{ kg/m}^3$$

$$\rho Y_{r_2} = S P_{r_2} = 0 \quad \because P_{r_2} - \text{Partial Pressure of He in the surrounding is zero.}$$

$$R_m = \frac{1}{4\pi D} \left(\frac{1}{r_1} - \frac{1}{r_2} \right)$$

$$= \frac{1}{4 \times \pi \times 4 \times 10^{-14}} \left(\frac{1}{1 \times 10^{-3}} - \frac{1}{2.5 \times 10^{-3}} \right)$$

$$= 11.94 \times 10^{14} \text{ sec/m}^3$$

∴ mass flow rate ($A G_{diff}$) = 1.34×10^{-18} kg/sec

mass flux = $\frac{\text{mass flow rate}}{\text{Area}} = \frac{1.34 \times 10^{-18}}{1.26 \times 10^{-5}}$

mass flux = 1.06×10^{-13} kg/m² sec

(ii) the mass balance for He.

$\frac{dm}{dt} = - (A G_{diff}) = - \frac{(\delta Y_r)}{R_m}$

But $m = \frac{pV}{RT}$ for ideal gas.

$\delta Y_r = SP$

$\frac{V}{RT} \frac{dp}{dt} = - \frac{SP}{R_m} \Rightarrow \boxed{\frac{dp}{p} = - B dt}$ S in $\frac{kg}{m^3}$
 $B = \left(\frac{SRT}{R_m V} \right)$

$R = \frac{8.314 \times 10^3}{4} = 2.079 \times 10^3$ J/kg-K

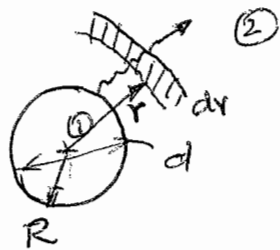
$T = 300$ K, $V = \frac{4}{3} \pi * (1 \times 10^{-3})^3 = 4.19 \times 10^{-9}$ m³

∴ $B = 1.99 \times 10^{-9}$ sec⁻¹

$\ln \left(\frac{p_t}{p_0} \right) = - Bt$

$p_t = 0.5 p_0 \Rightarrow \boxed{t = 11.4 \text{ yr}}$

2)



② → N_2 - which is the major constituent of the binary mixture.

$$T = 675 \text{ K}; \quad P = 1 \text{ bar.}$$

$$\rho = \frac{PM}{RT} = \frac{1 \times 10^5 \times 28}{8314 \times 675}$$

$$\rho = 0.499 \text{ kg/m}^3.$$

$$G_1 = Y_1 G + G_{\text{cont},1}$$

$$= Y_1 (G_1 + G_2) + G_{\text{cont},1}$$

$$G_1 = - \frac{\rho D}{(1-Y_1)} \frac{dY_1}{dr}$$

$$\text{But } \dot{M}_1 = G_1 * \text{Area} = - 4\pi r^2 \frac{\rho D}{(1-Y_1)} \frac{dY_1}{dr}.$$

Across the control volume dr .

$$\frac{d\dot{M}_1}{dr} = 0$$

with

$$Y_1 \rightarrow Y_{1,\infty} \text{ as } r \rightarrow \infty.$$

$$Y_1 = Y_{1,s} \text{ @ } r = R$$

$$\Rightarrow 4\pi \rho D \frac{r^2}{1-Y_1} \frac{dY_1}{dr} = \text{Const.} = A.$$

$$\frac{dY_1}{1-Y_1} = \left(\frac{A}{4\pi \rho D} \right) \frac{dr}{r^2}$$

$$- \ln(1-Y_1) = - \left(\frac{A}{4\pi \rho D} \right) \frac{1}{r} - B_1$$

After some algebra
$$\frac{1-Y_1}{1-Y_{1,R}} = \frac{\exp\left[-\frac{A}{4\pi r \rho D}\right]}{\exp\left[-\frac{A}{4\pi R \rho D}\right]}$$

Now as $r \rightarrow \infty$ $Y_i \rightarrow Y_{i,\infty}$

$$\Rightarrow A = 4\pi R \rho D \ln \left(\frac{1 - Y_{i,\infty}}{1 - Y_{i,R}} \right)$$

$$\boxed{A = 4\pi R \rho D \ln(1+B)}$$

kg/sec.
mass transfer number.

Rate of change of droplet mass.

$$\frac{dm}{dt} = -A$$

$$m = \rho_l V = \rho_l \frac{\pi d^3}{6}$$

$$\Rightarrow \frac{d d^*}{dt} = \frac{-4 \rho D}{\rho_l d^*} \ln(1+B)$$

$$\frac{d d^{*2}}{dt} = \frac{-8 \rho D}{\rho_l} \ln(1+B) \equiv -K$$

$$\int_0^t dt \Rightarrow \boxed{d^2 = d_0^2 - Kt}$$

d^2 -law.

To get K.

$$\rho_l = 749 \text{ kg/m}^3$$

$$\rho = \rho_{H_2} @ 675 \text{ K \& 1 bar} = 0.499 \text{ kg/m}^3 \approx 0.5 \text{ kg/m}^3$$

$$D = 8.1 \times 10^{-6} \left(\frac{675}{400} \right)^{3/2} = 1.78 \times 10^{-5} \text{ m}^2/\text{sec.}$$

$$1+B = \left(\frac{1 - Y_{i,\infty}}{1 - Y_{i,R}} \right) = ? \quad Y_{i,\infty} = 0$$

To get $Y_{i,R}$:

Across the interface use Clausius-Clapeyron

Equation:

$$\frac{dp}{p} = \frac{h_{fg}}{R} \frac{dT}{T^2} \quad \text{because of phase change.}$$

$$\Rightarrow \int_1^2 \Rightarrow \ln \frac{p_2}{p_1} = \frac{-h_{fg} M}{R} \left(\frac{1}{T_2} - \frac{1}{T_1} \right)$$

② Sat, vapor.

① Boiling.

$$\frac{p_{sat}}{1.0 \text{ bar}} = \exp \left\{ - \frac{256 \times 170}{8314} \left(\frac{1}{469.5} - \frac{1}{489.5} \right) \right\}$$

$$\Rightarrow p_{sat} = 0.634 \text{ bar.}$$

$$\Rightarrow X_{i,R} \text{ - mole fraction of } n\text{-dodecane} = 0.634.$$

But we require $Y_{i,R} = \frac{X_{i,R} M_i}{\bar{M}}$

$$\bar{M} = 0.634 \times 170 + (1 - 0.634) \times 28 = 118.03$$

$$\therefore Y_{i,R} = 0.9132$$

$$\therefore 1+B = 11.52 \quad \Rightarrow K = 2.323 \times 10^{-7} \text{ m}^2/\text{Sec.}$$

$$\therefore t = \frac{d_0^2}{K} = \underline{\underline{0.173 \text{ Sec.}}}$$

3)

C-rich environment.

$$D_2 \downarrow y \quad \text{---} \quad y^* = 0.5 \text{ mm}$$

$$D_2 = 6 \times 10^{-10} \text{ m}^2/\text{sec}; \quad (p_{C_e}^{\text{in}}) = p_e^{\text{in}} = 16 \text{ kg/lm}^3$$

Sol: $p_{C_0} = 120 \text{ kg/lm}^3$

$$p_c = 50 \text{ kg/lm}^3 \quad @ \quad y = 0.5 \text{ mm}; \quad t = ?$$

Sol: The diffusion is unsteady

$$\frac{\partial p_c}{\partial t} = -D \frac{\partial^2 p_c}{\partial y^2}$$

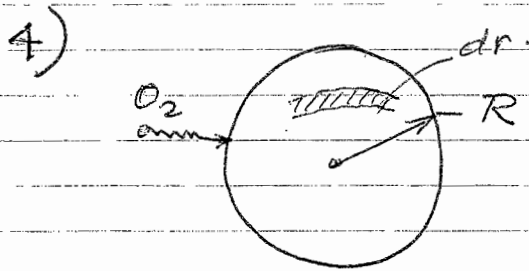
$$\Rightarrow \frac{p_c - p_{C_0}}{p_c^{\text{in}} - p_{C_0}} = \text{erf} \left(\frac{y}{2\sqrt{Dt}} \right) \quad \because \text{plate thicker is very large}$$

$$\frac{50 - 120}{16 - 120} = 0.673$$

From Tables of error function

$$\text{erf}^{-1}(0.673) = 0.694 = \frac{y^*}{2\sqrt{Dt}}$$

$$\therefore t = \left(\frac{y^*}{0.694} \right)^2 \frac{1}{4D} = \underline{\underline{3.6 \text{ min.}}}$$



Respiration rate $\dot{W}_{O_2}^* = -k_1 C_{O_2}$

$$\dot{W}_{O_2} = -k_1 S_{O_2} \quad \text{kg/m}^3\text{-sec}$$

Sol.

Balance of O_2 across the strip is

a)

$$\nabla \cdot G_{O_2} = \dot{W}_{O_2}$$

$$-\frac{1}{r^2} \frac{d}{dr} \left(r^2 D \frac{dS_{O_2}}{dr} \right) = -k_1 S_{O_2}$$

$$\Rightarrow \frac{D}{r^2} \frac{d}{dr} \left(r^2 \frac{dS_{O_2}}{dr} \right) = k_1 S_{O_2}$$

Let $\tau = r S_{O_2} \Rightarrow \frac{d\tau}{dr} = r \frac{dS_{O_2}}{dr} + S_{O_2}$

$$\Rightarrow \frac{dS_{O_2}}{dr} = \frac{1}{r} \frac{d\tau}{dr} - \frac{\tau}{r^2}$$

$$\Rightarrow \frac{D}{r^2} \frac{d}{dr} \left(r \frac{d\tau}{dr} - \tau \right) = k_1 S_{O_2}$$

$$\frac{D}{r^2} \left\{ r \frac{d^2\tau}{dr^2} + \frac{d\tau}{dr} - \frac{d\tau}{dr} \right\} = k_1 S_{O_2}$$

$$\boxed{\frac{d^2\tau}{dr^2} - \frac{k_1}{D} \tau = 0}$$

Two B.C.s: @ $r=R$; $S_{O_2} = S_{O_2,R} \Rightarrow \tau = R S_{O_2,R}$

@ $r=0$, S_{O_2} should be finite. $= \tau_0$

solution to the above differential eqn.

$$\tau = C_1 \sinh\left(\frac{K_1}{D}\right)^{1/2} r + C_2 \cosh\left(\frac{K_1}{D}\right)^{1/2} r$$

$$\therefore p_{O_2} = \frac{C_1}{r} \sinh\left(\frac{K_1}{D}\right)^{1/2} r + \frac{C_2}{r} \cosh\left(\frac{K_1}{D}\right)^{1/2} r$$

@ $r=0$ p_{O_2} is finite $\Rightarrow C_2 = 0$.

@ $r=R$ $p_{O_2} = p_{O_2,R}$

$$C_1 = \frac{R p_{O_2,R}}{\sinh\left(\frac{K_1}{D}\right)^{1/2} R}$$

$$\therefore p_{O_2} = p_{O_2,R} \left(\frac{R}{r}\right) \frac{\sinh\left[\left(\frac{K_1}{D}\right)^{1/2} r\right]}{\sinh\left[\left(\frac{K_1}{D}\right)^{1/2} R\right]}$$

b) O_2 Consumption rate = diffusion rate @ the surface @ $r=R$.

$$\dot{R} = D(4\pi R^2) \left. \frac{dp_{O_2}}{dr} \right|_{r=R}$$

$$= 4\pi R^2 D p_{O_2,R} (\alpha \coth \alpha - 1) //$$

with $\alpha = \left[\frac{K_1 R^2}{D}\right]^{1/2}$

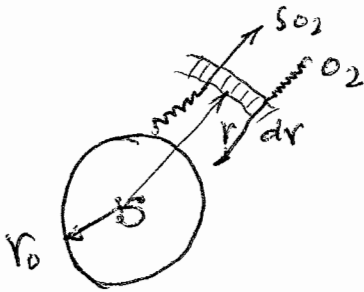
c) $R = 0.1 \text{ mm}; \quad D = 10^{-8} \text{ m}^2/\text{sec}. \quad K_1 = 20 \text{ sec}^{-1}$

$$p_{O_2,R} = 160 \times 10^{-5} \text{ kg/m}^3$$

$$p_{O_2}(r \rightarrow 0) = 1.64 \times 10^{-4} \text{ kg/m}^3 //$$

$$\dot{R} = 6.98 \times 10^{-14} \text{ kg/sec} //$$

5)



on the surface $S + O_2 \rightarrow SO_2$

$$\dot{N}_S = -k_i' p_{O_2, s}$$

Air @ 1 bar, $T = 1200 \text{ K}$. $M = 28.84$

$$\rho = \frac{1 \times 10^5 \times 28.84}{8.314 \times 10^3 \times 1200} = 0.289 \text{ kg/m}^3$$

$$p_{O_2, \infty} = \frac{x_{O_2, \infty}}{0.21} \rho = 0.061 \text{ kg/m}^3$$

across the central volume

$$\nabla \cdot G_{O_2} = 0$$

Since there is no homogeneous reactions.

in spherically symmetric case

$$\frac{1}{r^2} \frac{d}{dr} \left(r^2 \frac{dp_{O_2}}{dr} \right) = 0$$

$$r^2 \frac{dp_{O_2}}{dr} = C_1 \Rightarrow p_{O_2} = -\frac{C_1}{r} + C_2$$

as $r \rightarrow \infty$ $p_{O_2} \rightarrow p_{O_2, \infty}$

$$p_{O_2} = -\frac{C_1}{r} + p_{O_2, \infty}$$

On the surface:

$$D \left. \frac{d p_{O_2}}{dr} \right|_{r_0} = -\dot{r}_{O_2} = k_i' p_{O_2, s}$$

$$D \frac{c_1}{r_0^2} = k_i' \left(-\frac{c_1}{r_0} + p_{O_2, s} \right)$$

$$c_1 \left(\frac{D}{r_0^2} + \frac{k_i'}{r_0} \right) = k_i' p_{O_2, s}$$

$$\therefore p_{O_2} = -\frac{k_i' p_{O_2, s}}{\left(\frac{D}{r_0^2} + \frac{k_i'}{r_0} \right) r} + p_{O_2, s}$$

$$\Rightarrow \boxed{\frac{p_{O_2}}{p_{O_2, s}} = 1 - \frac{1}{\left(\frac{D}{k_i' r_0^2} + \frac{1}{r_0} \right) r}}$$

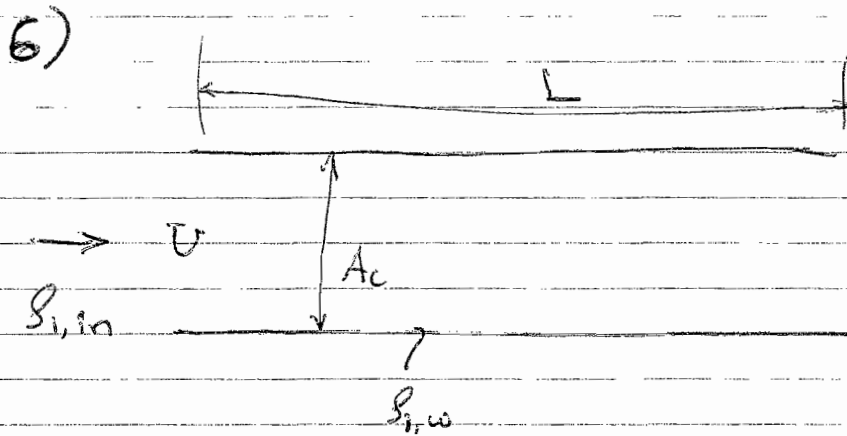
finite rate.

diffusion limited: $k_i' \rightarrow \infty$

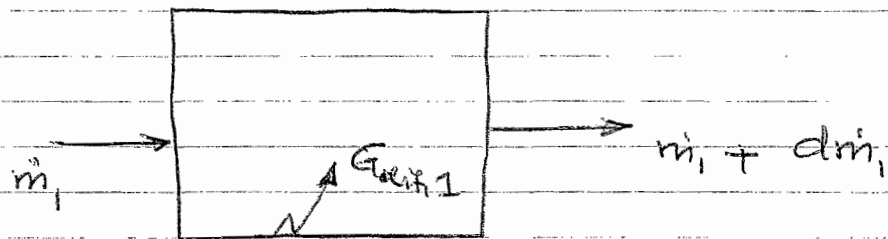
$$\Rightarrow \frac{p_{O_2}}{p_{O_2, s}} = \left(1 - \frac{r_0}{r} \right) \Rightarrow p_{O_2, s} = 0$$

finite rate:

$$\frac{p_{O_2, s}}{p_{O_2, \infty}} = 1 - \frac{1}{\left(\frac{D}{k_i' r_0} + 1 \right)}$$



Sol dx



$$\dot{m}_i = U A_c S_i \Rightarrow d\dot{m}_i = U A_c dS_i$$

But Conservation $\Rightarrow d\dot{m}_i = G_{diff,1}$

$$U A_c dS_i = h_m P dx (S_{i,w} - S_i)$$

$$\frac{dS_i}{(S_{i,w} - S_i)} = \frac{h_m P dx}{U A_c} \quad \left\{ \begin{array}{l} \text{Flow is fully} \\ \text{developed, so } h_m \\ \text{is const.} \end{array} \right.$$

$$\Rightarrow -\ln(S_{i,w} - S_i) = \frac{h_m P}{U A_c} x + C_1$$

$x=0; S = S_{i,in}$

$$\Rightarrow \frac{S_{i,w} - S_i}{S_{i,w} - S_{i,in}} = \exp \left[-\frac{h_m P}{U A_c} x \right]$$

Total mass transferred is

$$\dot{M}_1 = UA_c (s_{out,1} - s_{in,1})$$

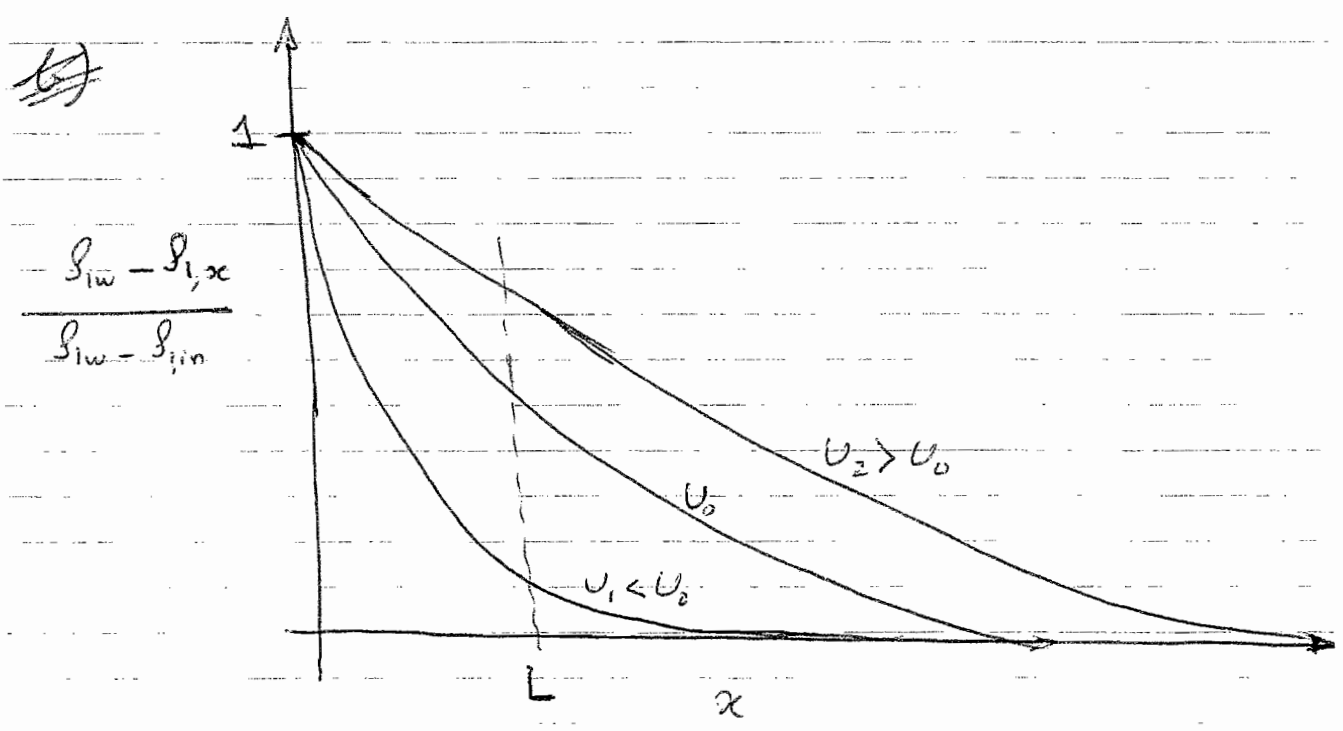
From the above soln

$$\frac{s_{out,1} - s_{out,2}}{s_{in,w} - s_{in,m}} = \exp \left[- \frac{h_m pL}{UA_c} \right]$$

$$\Rightarrow (s_{out,1} - s_{in,m}) = (s_{in,w} - s_{in,m}) \left[1 - \exp \left(- \frac{h_m pL}{UA_c} \right) \right]$$

$$\dot{M}_1 = UA_c (s_{in,w} - s_{in,m}) \left[1 - \exp \left(- \frac{h_m A}{UA_c} \right) \right]$$

$$A = pL$$



for given L,

$s_{i,L}$ increases ~~with~~ as U decreases.

$$b) \quad U = 0.5 \text{ m/sec} \quad d = 4 \times 10^{-2} \text{ m}$$

$$\nu = 2 \times 10^{-5} \text{ m}^2/\text{sec}, \quad D = 2 \times 10^{-5} \text{ m}^2/\text{sec}$$

$$Re_d = \frac{Ud}{\nu} = \frac{0.5 \times 4 \times 10^{-2}}{2 \times 10^{-5}} = 1000 //$$

laminar flow in $\textcircled{2}$ las tube

$$\Rightarrow Sh = 3.66 = \frac{h_m d}{D}$$

$$\Rightarrow h_m = \frac{3.66 \times 2 \times 10^{-5}}{4 \times 10^{-2}} = 1.83 \times 10^{-3} \text{ m/sec} //$$

$$\dot{M}_i = UA_c (S_{out} - S_{in}) = 0.5 \times 4 \times \pi \times 10^{-4} (0.0196 - 0.0128)$$

$$= 4.273 \times 10^{-6} \text{ kg/sec}$$

$$= 2 \times 10^{-4} (0.0304 - 0.0128) \left[1 - \exp \left\{ - \frac{h_m \pi d L \times 4}{0.5 \times \pi d^2} \right\} \right]$$

$$= 1.106 \times 10^{-5} \left[1 - \exp \left\{ - \frac{4 \times 1.83 \times 10^{-3} \times L}{0.5 \times 4 \times 10^{-2}} \right\} \right]$$

$$3.66 \times 10^{-1} L$$

$$\exp \left\{ -3.66 \times 10^{-1} L \right\} = 1 - \frac{4.273 \times 10^{-6}}{1.106 \times 10^{-5}} = 0.6137$$

$$\therefore \boxed{L = 1.33 \text{ m}}$$